

D 350-615-041

Work Order ID 108866

B 108866

108866

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Monday, December 16, 2013 9:17:54 AM

Item ID: D350-615-041

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: GHW/ Modification Fits LH or RH

Start Date: 10/29/2013 Start Qty: 30.00

30

Cust Item ID:

Required Date: 10/29/2013 Req'd Qty: 30.00

30

Customer:

Reference:

Approvals:

Process Plan: 

Date: 13-12-16

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D350-615-041	B

100

0.00

100

DC

Document Control

Memo

0.00

Photocopy bluefile and type labels with Eurocopter part# (2 GHW Kits per box) as per PPP D350-615-041 CHG003

DAS 14-1-23
6
9-89ML5 14-01-21
30

110

0.00

110

Small Fab

Small Fab

Memo

0.00

Assemble D2282-041 with D2282-043 as per Dwg D350-615 ***Only engage one thread on three 5/16-18-015C bolts***

30x

14/01/20
DAS 36
9-89

120

QC5- Inspect part completeness to step on W/O

0.00

120

QC

Quality Control

Memo

0.00

DAS 27
9-89
14/1/2030
can

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Item ID: D350-615-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: GHW/ Modification Fits LH or RH
 Start Date: 10/29/2013 Start Qty: 30.00 ***30*** Cust Item ID:
 Required Date: 10/29/2013 Req'd Qty: 30.00 ***30*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC4- 100% Inspect kits for completeness	0.00							
130									
QC	Memo	0.00		DAS 6 9-89	14-1-23	30			
Quality Control									
140		0.00							
140									
Packaging	Memo	0.00							
Packaging	Identify with Eurocopter and Dart part# using permanent ink stamp and pack for shipping as per PPP D350-615-041 Location: 14 032 All PPP Rev: _____								DAS 6 9-89
150	QC21- Final Inspection - Work Order Release	0.00							
150									
QC	Memo	0.00							
Quality Control									
									MCS 14-01-24 ① 14-01-23

Picklist Print

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Work Order ID: 108866

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Parent Item: D350-615-041

D350-615-041

Parent Item Name: GHW/ Modification Fits LH or RH

Start Date: 10/29/2013

Required Date: 10/29/2013

Start Qty: 30.00

Required Qty: 30.00

Comments: IPP Rev:K Removed Manufacturing 05-12-05 JLM IPP Rev:L
revise bom DD 10.03.18 verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2282-041		Manufactured	No			110	Each	0.0000	1	30			
D2282-041						B109935		(30)	**			13/12/16	DAS 36 9-89
T Assembly													
D2282-043		Manufactured	No			110	Each	32.0000	1	30			
D2282-043									**			13/12/16	DAS 36 9-89
Saddle Assembly													
<div> <div>Location</div> <div>Loc Qty</div> <div>Loc Code</div> </div>													
<div> <div>GA</div> <div>32</div> <div></div> </div>													
<div> <div>74934</div> <div>1</div> <div></div> </div>													
<div> <div>91835</div> <div>11</div> <div></div> </div>													
<div> <div>98921</div> <div>20</div> <div></div> </div>													
5/16-18-015C		Purchased	No			110	Each	46.0000	3	90			
5/16-18-015C									**			13/12/16	DAS 36 9-89
SS Bolt 5/16-181.5"K													
<div> <div>Location</div> <div>Loc Qty</div> <div>Loc Code</div> </div>													
<div> <div>ST365</div> <div>46</div> <div></div> </div>													
<div> <div>119343</div> <div>42</div> <div></div> </div>													
<div> <div>120208</div> <div>4</div> <div></div> </div>													

55
M127961 (35)

Picklist Print

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Work Order ID: 108866

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Parent Item: D350-615-041

D350-615-041

Parent Item Name: GHW/ Modification Fits LH or RH

Start Date: 10/29/2013

Required Date: 10/29/2013

Start Qty: 30.00

Required Qty: 30.00

D3015-3 Manufactured No

110 Each 126.0000 3 90

D3015-3

Locknut

**

13/12/16

DAS
36
9-89

Location Loc Qty Loc Code

FG 10

95758 8

96151 2

ST023 116

108415 100

95758 16

90

5/16WC Purchased No

110 Each 330.0000 12 360

5/16WC

Washer

**

13/12/16

DAS
36
9-89

Location Loc Qty Loc Code

ST365 330

120262 8

123872 2

124776 320

329

M127961
(31x)

7/16-14-050C Purchased No

110 Each 67.0000 1 30

7/16-14-050C

SS Bolt 7/16 5"K Long (92198A672)

**

13/12/16

DAS
36
9-89

Location Loc Qty Loc Code

ST365 67

117359 8

120146 59

30

Picklist Print

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Parent Item: D350-615-041

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Parent Item Name: GHW/ Modification Fits LH or RH

Start Date: 10/29/2013

Required Date: 10/29/2013

Start Qty: 30.00

Required Qty: 30.00

D3015-5 Manufactured No

110 Each

124.0000 1 30

D3015-5

SS Nylock Nut 7/16

DAS
36
9.89

13/12/16

Location

Loc Qty

Loc Code

ST023

124

74906

29

99599

95

21
9

~~120308~~

7/16WC

Purchased No

110 Each

250.0000 2 60

7/16WC

SS Flat Washer 7/16

DAS
36
9.89

13/12/16

Location

Loc Qty

Loc Code

ST365

250

120508

250

60



DESIGN BW	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED DIB	APPROVED BW	DRAWING NO. D350-615	REV. B SHEET 1 OF 2
DATE 97.10.21		TITLE GROUND HANDLING WHEEL MOD.	SCALE NTS
A	95.03.23	NEW ISSUE	
B	97.10.21	CHANGE NUMBERING SCHEME	

-041	Part No.	Description
X	D350-615-041	Ground Handling Wheel Mod.
1	D2282-041	"T" ASSEMBLY
1	D2282-043	SADDLE ASSEMBLY
3	5/16-18-015C	5/16 BOLT 1.5 LONG
3	5/16-18NC	5/16 LOCKNUT (D3015-3)
12	5/16WC	5/16 WASHER
1	7/16-14-050C	7/16 BOLT 5.0 LONG
1	7/16-14NC	7/16 LOCKNUT (D3015-5)
2	7/16WC	7/16 WASHER

THESE INSTRUCTIONS ARE TO BE USED IN CONJUNCTION WITH
THE AIRCRAFT MAINTENANCE AND OVERHAUL INSTRUCTION MANUAL
AC43.13.1A & 2A ACCEPTABLE METHODS, TECHNIQUES, AND PRACTICES

INSTALLATION:

1. Remove existing ground handling wheel pump saddle.
2. Replace saddle with D350-615-041.
3. Torque 5/16 bolts to bottom, then back-off half turn to allow easy rotation without excessive play.

108866 MCH
13-10-30

108866



DESIGN	EW	DRAWN BY	KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	REV. B
CHECKED BY	DM	APPROVED	EW	DRAWING NO. D350-615	SHEET 2 OF 2
DATE	97.10.21	TITLE	GROUND HANDLING WHEEL MOD.	SCALE	NTS

